

(19) World Intellectual Property Organization

International Bureau



(43) International Publication Date 23 September 2004 (23.09.2004)

PCT

(10) International Publication Number WO 2004/081261 A3

H01L 21/288. (51) International Patent Classification7: C25D 7/12, C23C 18/54, C25D 5/02, 5/08

(21) International Application Number:

PCT/JP2004/003040

(22) International Filing Date: 9 March 2004 (09.03.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data: 2003-065476 11 March 2003 (11.03.2003) JP 2003-208315 21 August 2003 (21.08.2003) ЛР

(71) Applicant (for all designated States except US): EBARA CORPORATION [JP/JP]; 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP).

(72) Inventors; and

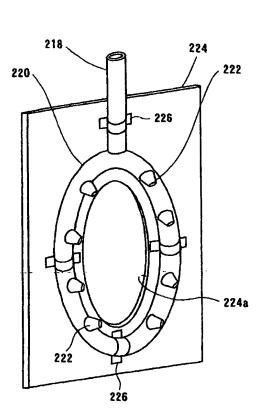
(75) Inventors/Applicants (for US only): KURIYAMA, Fumio [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP). TAKEMURA, Takashi [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP). SAITO, Nobutoshi [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP). KIMURA, Masaaki, [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP). KIUMI, Rei [JP/JP]; c/o Ebara Corporation, 11-1, Haneda Asahi-cho, Ohta-ku, Tokyo 1448510 (JP).

(74) Agents: WATANABE, Isamu et al.; GOWA Nishi-Shinjuku 4F, 5-8, Nishi-Shinjuku 7-chome, Shinjuku-ku, Tokyo 1600023 (ЈР).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,

[Continued on next page]

(54) Title: PLATING APPARATUS



(57) Abstract: The present invention is concerned with a plating apparatus for use in forming a plated film in trenches, via holes, or resist openings that are defined in a surface of a semiconductor wafer, and forming bumps to be electrically connected to electrodes of a package, on a surface of a semiconductor wafer. The plating apparatus (170) has a plating tank (186) for holding a plating solution (188), a holder (160) for holding a workpiece (W) and bringing a surface to be plated of the workpiece into contact with the plating solution (188) in the plating tank (186). A ring-shaped nozzle pipe (220) having a plurality of plating solution injection nozzles (222) for injecting the plating solution (188) to the surface to be plated of the workpiece held by the holder (160) to supply the plating solution (188) into the plating tank (186), or a stirring mechanism having a stirring vane are disposed in the plating tank (186).



KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- with amended claims
- (88) Date of publication of the international search report: 26 May 2005

Date of publication of the amended claims: 14 July 2005

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

15

20

25

30

AMENDED CLAIMS

[received by the International Bureau on 28 April 2005 (28.04.2005); original claim 11 amended; original claims 12, 20 and 21 cancelled; remaining claims unchanged (2 pages)]

- 6. A plating apparatus according to claim 1, wherein the workpiece is disposed horizontally.
- 7. A plating apparatus according to claim 1, wherein the workpiece is disposed vertically.
- 8. A plating apparatus according to claim 1, wherein the nozzle pipe is shaped to extend along an outer profile of the workpiece.
 - 9. A plating apparatus according to claim 1, wherein the nozzle pipe is movable relatively to the workpiece held by the holder.

10. A plating apparatus according to claim 1, wherein the nozzle pipe and/or the plating solution injection nozzles are made of an electrically insulating material.

- 11. (Amended) A plating apparatus, comprising:
- a plating tank for holding a plating solution; and
- a stirring mechanism having a stirring vane immersed in the plating solution in the plating tank and disposed in a position facing a surface to be plated of a workpiece, the stirring vane being reciprocally movable parallel to the surface to be plated of the workpiece to stir the plating solution;

wherein the stirring vane has irregularities on at least one side thereof, and the irregularities comprise a succession of triangular or rectangular saw-tooth irregularities, or a number of narrow grooves defined at predetermined intervals.

12. (Cancelled)

19. A plating apparatus according to claim 18, wherein the stirring mechanism has a plurality of the stirring vanes.

- 5 20. (Cancelled)
 - 21. (Cancelled)